

Energy efficient use of fuel ethanol plants

--with an annual output of million T Thermal Power station selection for cassava fuel ethanol project

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Abstract: with an annual output of million T Thermal Power station selection for cassava fuel ethanol project, briefly discusses energy efficient use of factory production. thermoelectricity station as the core unit of power and steam for the whole plant, Its selection will have a direct bearing on the energy utilization level of the plant. Science, A reasonable selection of thermal power stations can be to maximize economic benefits. The comparison to 3, make fuel ethanol thermal power station type determination based on science, reliable based on, Benefits Energy Efficient use of fuel ethanol plants.

Keywords: fuel ethanol, Cassava, Thermal Power station, Save Energy and reduce consumption

The fuel ethanol industry is an important component of China's oil substitution strategy, Its development for the benefit of our country "Energy-Reducing emissions", Transform economic growth model, "Improving energy consumption structure Implementation of overall goals such as when before, China as the largest in the world, fastest growing economy body, is one of the fastest growing countries in global energy consumption, and At the same time, national energy security uncertainties are increasing. nearly 10 years, Total energy consumption and oil consumption per year, respectively 5.8% and 7.4%, is the world's fastest-growing 2.6 times and 4.6 times. Other according to customs statistics, 2008 year China oil (including original oil, Refined oil, LPG and other petroleum products) Net imports up 0.67 million t, year growth 9.5%, net imports for domestic oil The ratio of to consumption is close to 52%. on the other hand, due to fossil can Large consumption of sources, China CO₂ emissions are in world page 2 for position, methane, greenhouse gas emissions such as nitrous oxide are also in the world Forefront. Consider the above dilemma, fuel ethanol with alternative oil, Improve environment, Driving regional economy and other comprehensive benefits, is becoming me State-driven clean renewable energy.

Scientific increase in energy use level, helps promote fuel ethanol production Industry Sustainable Development. according to energy conservation and Technology of National Energy Bureau No statistics, 2008 Year Our overall energy efficiency is about 33%, is about lower than developed countries 10. This also means that, consumes the same Quantity Energy, Our country produces significantly lower economic benefits than developed countries The home based on, My country is 2006 Year formally proposed "Eleven-Five" period implementation GDP Powerdown % Overall goal. on such a large back view combined with fuel ethanol industry features, Effective Energy Utilization level, will undoubtedly reduce the economic cost and environment of industrial development this, Further enhance the comprehensive benefits of energy saving and emission reduction, Enhanced oil substitution

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Draft date: 2009-01-08, change back to date: 2009-03-09 Benefits. article with annual output Fuel Ethanol Thermal Power station selection for example, briefly discuss energy efficient use in factory production.

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1. Overview of energy supply and consumption

1.1 Introduction to fuel ethanol production process

This project produces a yearly output of cassava as a raw material million T Fuel Ethanol Factory, the main processes used by the sections in production include: Cassava medium temperature Cooking Process, two times liquefaction process, Two-enzyme continuous liquefaction saccharification process (Select high-temperature amylase), continuous fermentation process, combined Tri-tower differential pressure distillation process and molecular sieve dehydration process.

1.2 Energy consumption

All plant energy consumption is mainly steam and power. Section steaming steam (1.0 MPa Saturated Steam, Same as) consumption scheme per hour and Scenarios 115%. 8 T/H, Scheme II is, T/H; Each small of power The is consumed when the chillers are on and 7-KW • hon cold Water Unit shutdown condition is 5 850 KW.H. Sewage treatment with full tank anaerobic process, Biogas output all. $0.01 \times 10^4 \cdot 0.01 \times 10^4 \text{ Nm}^3/\text{D}$, This article takes the $5 \times 10^4 \text{ Nm}^3/\text{D}$.

Energy supply

The Energy source for this project is biogas and coal, Biogas by methane content for 55%, calorific value is $2.186 \times 10^4 \text{ kJ/Nm}^3$; coal low calorific value $5935 \times 10^3 \text{ kJ/kg}$ Meter.

2. Introduction to Thermal power schemes

2.1 Thermal Power station as the core unit of the plant's self-production power and steam, its selection will directly relate to the entire plant's energy use level. Science, reasonable the Thermal Power station selection scheme for will be available to ensure full plant energy supply while, Lower run cost, Maximize economic benefits. Reference this entry Purpose design and energy requirements, The selection of the thermal power station mainly has the following

The output of this scenario is controlled by the power consumption of the entire plant, Factory power consumption due to different seasons (Open Water chiller can) and no same raw material Hugh potato or fresh cassava on 5 850-7 All KW • H between fluctuation. For comparison convenience, under normal production, Press all power generation, The principle of residual heat and excess biogas for steam production, power generation measure average 7 \$ kW-H.

(2) for (Production) Hot: the entire plant is consumed by. 8 T/H, The amount of steam produced by the residual heat and excess biogas varies by power generation, in-28 T/H fluctuate between, is convenient for selection, average 8 T/h. Select with complement burnt/h Heat boiler 1 Set.

Factory Steam is still available in. 8 T/H Gap, by a low-pressure coal-fired boiler supply, This option 2 Table T/H Low-pressure coal-fired chain furnace, Pot Furnace Thermal efficiency 78%. When the biogas is not available, start 2 Taiwan coal burner, steam up to meet 91% production load, Coal consumption is 6. 0 t/H, The power required is supplied by the extra net outsourced power approximately 10^4 KW.H/a . When biogas is normally supplied, start 1 Taiwan coal burner, other 1 Taiwan coal fired furnace available as standby, coal consumption 3. 0 t/H, Annual coal consumption amount to about T.

2.2 Scheme II

based on as much power as possible, reduce purchasing power and increase boiler heat efficiency. Considerations, using biogas and coal double fuel circulating fluidized bed boiler 2 Table, Boiler Rated Steam pressure is 3.0 MPa, rated evaporation T/H, Boiler Thermal efficiency take 85. configuration 6 MW condensing steam wheel Hair Motor Group 1 set. steam turbine suction pressure as required for production 0 MPa, Extraction. 0 T/H, The amount of steam out after the thermostat is 44.0 T/H, to meet your entire factory's steam needs. boiler out steam /h, power generation Unit power generation 6 kW.H. Its simple process is as follows:

when biogas is in normal supply, coal consumption is 5. T/H, No methane supply when, coal consumption to Ten. at/H, Annual coal consumption T. This scenario need to be outsourced Power about $900 \times 10^4 \text{ (kW)} \cdot \text{H/a}$.

2.3 Scheme III

The uses a steam-and-electricity scheme, Known factory consumption is 8t/h(0.3MPa), use biogas and coal combustion chain furnace rated steam pressure 3.0MPa, rated evaporation 10t/h, at birth Plant full load working status, start 2 boiler to meet all Factory steam, where 1 Stand-by. The thermal efficiency of the boiler takes the 78%. with set 3MW back-pressure turbo-Generator set 1 set, Steam turbine exhaust pressure is 0.1MPa, Power generation approximately 2453kW·H, its process like under:

Biogas Cabinet _mi

when biogas is in normal supply, coal consumption is 2.0t/H, No methane supply when, coal consumption to 7.0t/H-, Annual coal consumption 1.8 million, This scenario is still needed outsourcing power 3438Xten⁴kW.H/a.

3. Conclusion

(1) Scheme II and Scenario III run cost is different than scheme I. The difference between year running costs 1.812 million and 999 million, equivalent per ton of fuel ethanol operating cost difference 8 and is 6 Meta.

(2) Scheme II and Scenario II To Outsource coal, The amount of coal to be marked with an analogy case high 87. a% and ?. Modified %, separate difference 355t sign Coal/a and 5450T Standard coal/a.

(3) under normal operating conditions, Scheme I More Options II and Scenario II The construction investment of the rot can be in one year and the 3.8 compensated for year;

(4) when the electricity price of the factory location is higher than the 0.7/kw\$·h, Scenarios The advantages of I are particularly obvious.

(5) Comprehensive analysis of the above selection, Scheme I obviously better than square Case II and Scenario III conforms to high efficiency, Energy Saving, Reduce consumption, requirements for reducing emissions, should take the.

(6) The determination of the boiler model is affected by a variety of factors, Boilers and steam machine Model OK, Coal consumption in this article, from power generation, Build indicators such as investment, run cost are slightly changed, but 3 Scenarios The order of the does not change..

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