

## METHOD DEVELOPMENT AND VALIDATION FOR THE QUANTITATIVE ESTIMATION OF SUNITINIB MALATE IN BULK AND MARKETED PHARMACEUTICAL DOSAGE FORMS

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### ABSTRACT

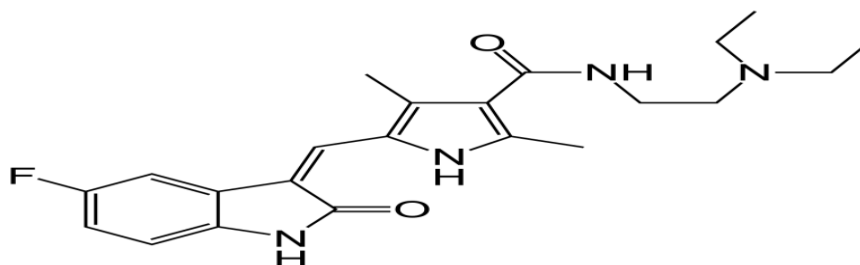
A simple, rapid, specific and accurate reverse phase high performance liquid chromatographic method has been developed for the validated of Sunitinib malate in bulk as well as in marketed pharmaceutical dosage form. This separation was performed on a Symmetry ODS (C18) RP Column, 250 mm x 4.6 mm, 5 $\mu$ m column with Methanol and DMSO in the ratio of 60:40 as mobile phase at a flow rate of 1.0 mL min<sup>-1</sup> with UV detection at 430nm; the constant column temperature was Ambient. The run time under these chromatographic conditions was less than 6.0 min. The retention time of Sunitinib was found to be 2.570min. The calibration plot was linear over the concentration range of 6–14  $\mu$ g mL<sup>-1</sup> with limits of detection and quantification values of 0.8 and 0.24ng mL<sup>-1</sup> respectively. The mean % assay of marketed formulation was found to be 99.79%, and % recovery was observed in the range of 98-102%. Relative standard deviation for the precision study was found <2%. The developed method is simple, precise, specific, accurate and rapid, making it suitable for estimation of Sunitinib in bulk and marketed pharmaceutical dosage form dosage form.

**KEYWORD:-** Sunitinib, RP-HPLC, Validation, Accuracy, Precision, Robustness, ICH Guidelines.

### INTRODUCTION

Sunitinib is an anti-cancer medication. It is a small-molecule, multi-targeted receptor tyrosine kinase (RTK) inhibitor that was approved by the FDA for the treatment of renal cell carcinoma (RCC) and imatinib-resistant gastrointestinal stromal tumor (GIST) in January 2006. Sunitinib was the first cancer drug simultaneously approved for two different indications. Sunitinib is approved for the treatment of metastatic renal cell carcinoma. Renal cell carcinoma is generally resistant to chemotherapy or radiation. Before RTKs, metastatic disease could only be treated with the cytokines interferon alpha (IFN $\alpha$ ) or interleukin-2.

However, these agents demonstrated low rates of efficacy (5%-20%). Sunitinib inhibits cellular signalling by targeting multiple receptor tyrosine kinases (RTKs). These include all receptors for platelet-derived growth factor (PDGF-Rs) and vascular endothelial growth factor receptors (VEGFRs), which play a role in both tumor angiogenesis and tumor cell proliferation. The simultaneous inhibition of these targets therefore reduces tumor vascularization and triggers cancer cell apoptosis and thus results in tumor shrinkage. The Chemical Structure of Sunitinib is shown in following Fig-1.



**Fig. 1: Chemical structure of sunitinib.**

Literature survey revealed that very few analytical methods have been reported for the estimation of Sunitinib in pure drug and pharmaceutical dosage forms using liquid chromatography. The aim of the present

work is to develop a validated simple, precise and accurate RP-HPLC method with UV detection for the determination of Sunitinib in bulk and pharmaceutical dosage form.

## Experimental

**Table 1: List of instrument used.**

S. No.	Instruments/ Equipments/ Apparatus
1.	HPLC with Empower2 Software with Isocratic with UV-Visible Detector (Waters).
2.	T60-LAB INDIA UV – Vis spectrophotometer
3.	Electronic Balance (SHIMADZU ATY224)
4.	Ultra Sonicator (Wensar wuc-2L)
5.	Thermal Oven
6.	Symmetry ODS RP C <sub>18</sub> , 5µm, 15mm x 4.6mm i.d.
7.	P <sup>H</sup> Analyzer (ELICO)
8.	Vacuum filtration kit (BOROSIL)

**Table 2: List of chemicals used.**

S. No.	Name	Specifications		Manufacturer/Supplier
		Purity	Grade	
1.	Doubled distilled water	99.9%	HPLC	Sd fine-Chem ltd; Mumbai
2.	Methanol	99.9%	HPLC	Loba Chem; Mumbai.
3.	Dipotassium hydrogen orthophosphate	96%	A.R.	Sd fine-Chem ltd; Mumbai
4.	Acetonitrile	99.9%	HPLC	Loba Chem; Mumbai.
5.	Potassium dihydrogen orthophosphate	99.9%	A.R.	Sd fine-Chem ltd; Mumbai
6.	Sodium hydroxide	99.9%	A.R.	Sd fine-Chem ltd; Mumbai
7.	DMSO	99.9%	A.R.	Loba Chem; Mumbai.
8.	Hydrogen Peroxide	99.9%	A.R.	Loba Chem; Mumbai.

## Method development and its validation for sunitinib by RP-HPLC

### Selection of wavelength

The standard & sample stock solutions were prepared separately by dissolving standard & sample in a solvent in mobile phase diluting with the same solvent. (After optimization of all conditions) for UV analysis. It scanned in the UV spectrum in the range of 200 to 800nm. This has been performed to know the maxima of Sunitinib, so that the same wave number can be utilized in HPLC UV detector for estimating the Sunitinib. The scanned UV spectrum is attached in the following page.

## Sample & Standard Preparation for the UV-Spectrophotometer Analysis

25 mg of Sunitinib standard was transferred into 25 ml volumetric flask, dissolved & make up to volume with mobile phase. Further dilution was done by transferring 0.5 ml of the above solution into a 10ml volumetric flask and make up to volume with mobile phase.<sup>[5]</sup>

**Optimization of chromatographic conditions:** The chromatographic conditions were optimized by different means.<sup>[6]</sup> (Using different column, different mobile phase, different flow rate, different detection wavelength & different diluents for sample preparation etc.

**Table 3: Summary of process optimization.**

Column Used	Mobile Phase	Flow Rate	Wave length	Observation	Result
Symmetry C <sub>18</sub> , ODS, Reverse Phase, 250 mm x 4.6 mm, 5µm, Column.	Methanol : Acetonitrile = 40 : 60	1.0ml/min	430nm	Very Low response	Method rejected
Symmetry C <sub>18</sub> , ODS, Reverse Phase, 250 mm x 4.6 mm, 5µm, Column.	Methanol : Acetonitrile = 55 : 45	1.0ml/min	430nm	Low response	Method rejected
Symmetry C <sub>18</sub> , ODS, Reverse Phase, 250 mm x 4.6 mm, 5µm, Column.	Acetonitrile : Water = 50:50	1.0ml/min	430nm	Tailing peaks	Method rejected
Symmetry C <sub>18</sub> , ODS, Reverse Phase, 250 mm x 4.6 mm, 5µm, Column.	Methanol : Water = 70:30	1.0ml/min	430nm	Resolution was not good	Method rejected
Symmetry C <sub>18</sub> , ODS, Reverse Phase, 250 mm x 4.6 mm, 5µm, Column.	Methanol: DMSO = 900:10	1.0ml/min	430nm	Tailing peak	Method rejected

Column.					
Symmetry C <sub>18</sub> , ODS, Reverse Phase, 250 mm x 4.6 mm, 5µm, Column.	Methanol: DMSO = 60:40	1.0ml/min	430nm	Nice peak	Method accepted

### Preparation of mobile phase

600ml of HPLC Grade Methanol and 400ml DMSO were mixed well and degassed in ultrasonic water bath for 15 minutes. The solution was filtered through 0.45 µm filter under vacuum filtration.<sup>[7]</sup>

### Validation of analytical method

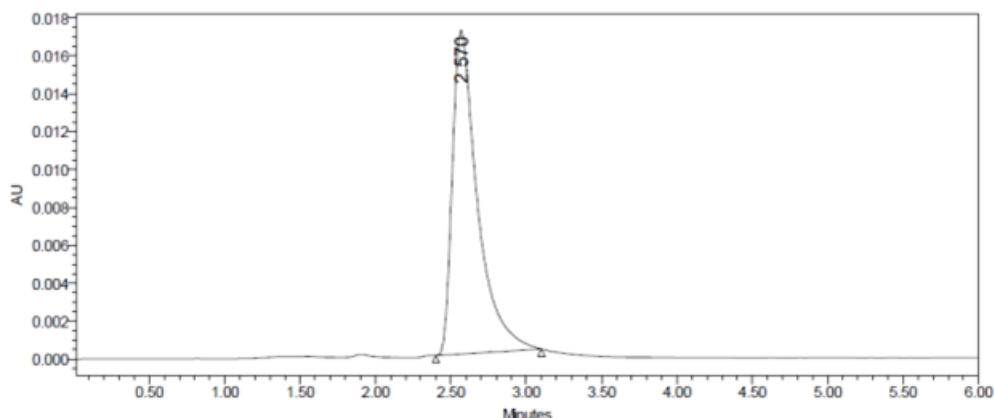
The developed method was further validated as per ICH guidelines for accuracy, Precision, LOD, LOQ, specificity, sensitivity, and robustness.

### Summary of optimized chromatographic conditions

The Optimum Chromatographic conditions obtained from experiments can be summarized as below:

**Table- 4: Summary of optimised chromatographic conditions.**

Mobile phase	Methanol: DMSO = 60:40
Column	Symmetry ODS (C <sub>18</sub> ) RP Column, 250 mm x 4.6 mm, 5µm
Column Temperature	Ambient
Detection Wavelength	430 nm
Flow rate	1.0 ml/ min.
Run time	06 min.
Temperature of Auto sampler	Ambient
Diluent	Mobile Phase
Injection Volume	10µl
Type of Elution	Isocratic
Retention time	2.570 minutes



**Fig. 2: Chromatogram of sunitinib in optimized condition.**

**Observation:** The selected and optimized mobile phase was Methanol: DMSO = 60:40 and conditions optimized were flow rate (1.0 ml/minute), wavelength (430nm), Run time was 06 mins. Here the peaks were separated and showed better resolution, theoretical plate count and symmetry. The proposed chromatographic conditions were found appropriate for the quantitative determination of the drug.

### Method validation

#### 1. Accuracy

##### Recovery study

To determine the accuracy of the proposed method, recovery studies were carried out by adding different amounts (80%, 100%, and 120%) of pure drug of Sunitinib were taken and 3 replications of each has been injected to HPLC system. From that percentage recovery values were calculated from the linearity equation  $y = 19423x + 5444.4$ . The results were shown in table-5.

Table 5: Readings of accuracy.

Conc. In ppm	Conc. Found	Peak Area		% Recovery
8	8.035	161523		100.437
8	8.153	163815		101.912
8	8.061	162023		100.762
			Avg.	101.037
			S.D	0.775
			%RSD	0.767046
Conc. In ppm	Conc. Found	Peak Area		% Recovery
10	9.930	198315		99.30
10	10.033	200320		100.33
10	10.044	200540		100.44
			Avg.	100.0233
			S.D	0.628835
			%RSD	0.628688
Conc. In ppm	Conc. Found	Peak Area		% Recovery
12	11.981	238151		99.841
12	12.066	239819		100.55
12	12.215	242712		101.791
			Avg.	100.7273
			S.D	0.987021
			%RSD	0.979894

## 2. Precision

### 2.1. Repeatability

The precision of each method was ascertained separately from the peak areas & retention times obtained by actual

determination of six replicates of a fixed amount of drug. Sunitinib (API). The percent relative standard deviation was calculated for Sunitinib are presented in the table-6.

Table 6: Readings of repeatability.

HPLC Injection Replicates of Sunitinib	Retention Time (Minutes)	Peak Area (AUC)
Replicate – 1	2.572	197236
Replicate – 2	2.570	197762
Replicate – 3	2.573	195969
Replicate – 4	2.570	194724
Replicate – 5	2.574	198327
Replicate – 6	2.573	198711
Average		197121.5
Standard Deviation		1515.213
% RSD		0.768667

**Observation:** The repeatability study which was conducted on the solution having the concentration of about 10µg/ml for Sunitinib (n =6) showed a RSD of 0.768667% for Sunitinib. It was concluded that the analytical technique showed good repeatability.

### 2.2. Intermediate Precision/Ruggedness

#### 2.2.1. Intra-Day & Inter-Day

The intra & inter day variation of the method was carried out & the high values of mean assay & low values of standard deviation & % RSD (% RSD < 2%) within a day & day to day variations for Sunitinib revealed that the proposed method is precise.

#### Intra Day/Day-1/Analyst-1

Table 7: Results of intermediate precision analyst 1 for sunitinib.

S. No.	Peak Name	RT	Area (µV*sec)	USP Plate count	USP Tailing
1	Sunitinib	2.580	206587	3102	1.16
2	Sunitinib	2.597	206859	2986	1.18
3	Sunitinib	2.581	207854	3054	1.13
4	Sunitinib	2.573	208965	3154	1.14
5	Sunitinib	2.590	206547	3157	1.12
6	Sunitinib	2.572	209865	3268	1.18

Mean			207779.5		
Std. Dev.			1381.9336		
% RSD			0.665		

**Inter Day/Day-2/Analyst-2****Table 8: Results of Intermediate Precision Analyst 2 for Sunitinib.**

S. No.	Peak Name	RT	Area ( $\mu\text{V}\cdot\text{sec}$ )	USP Plate count	USP Tailing
1	Sunitinib	2.580	215263	3215	1.17
2	Sunitinib	2.597	214235	3652	1.19
3	Sunitinib	2.581	213254	3496	1.15
4	Sunitinib	2.573	212367	3258	1.16
5	Sunitinib	2.590	213698	3365	1.17
6	Sunitinib	2.572	217456	3524	1.14
Mean			214378.8		
Std. Dev.			1791.516		
% RSD			0.835678		

**Observation:** Intraday and interday studies<sup>16</sup> show that the mean RSD (%) was found to be within acceptance limit ( $\leq 2\%$ ), so it was concluded that there was no significant difference for the assay, which was tested within day and between days. Hence, method at selected wavelength was found to be precise.

**3. Linearity & Range**

The calibration curve showed good linearity in the range of 6 – 14  $\mu\text{g}/\text{ml}$ , for Sunitinib (API) with correlation coefficient ( $r^2$ ) of 0.999 (Fig-4). A typical calibration curve has the regression equation of  $y = 19423x + 5444.4$  for Sunitinib.

**Table 9: Linearity results.**

CONC. ( $\mu\text{g}/\text{ml}$ )	MEAN AUC (n=6)
0ppm	0
6ppm	129013
8ppm	166523
10ppm	198315
12ppm	234151
14ppm	275819

**Linearity Plot**

The plot of Concentration (x) versus the Average Peak Area (y) data of Sunitinib is a straight line.

$$Y = mx + c$$

$$\text{Slope (m)} = 19423$$

$$\text{Intercept (c)} = 5444.4$$

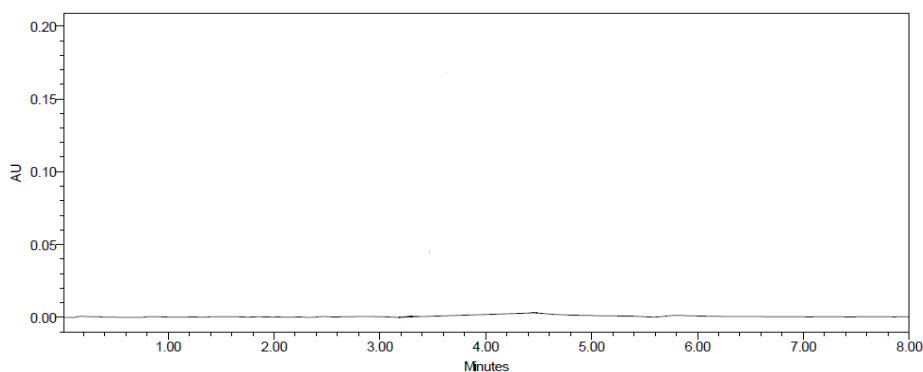
$$\text{Correlation Coefficient (r)} = 0.99$$

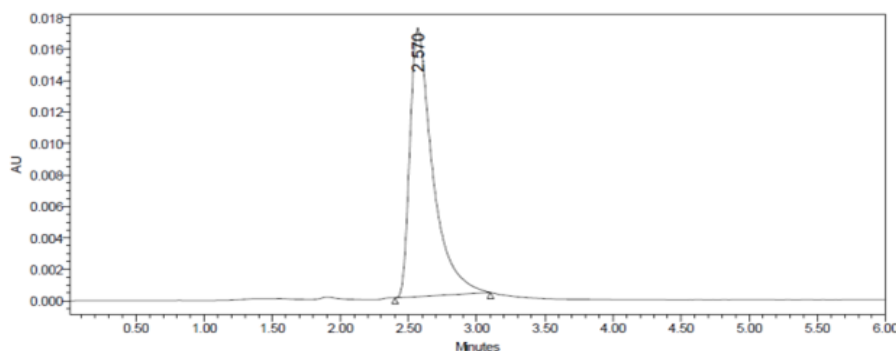
**Validation criteria:** The response linearity is verified if the Correlation Coefficient is 0.99 or greater.

**Conclusion:** Correlation Coefficient (r) is 0.99, and the intercept is 5444.4. These values meet the validation criteria.

**4. Specificity**

The system suitability for specificity was carried out to determine whether there was any interference of any impurities in the retention time of the analytical peak.

**Fig. 5: Chromatogram for blank solution.**



**Fig. 6: Chromatogram of sunitinib standard solution.**

**Observation:** The study was performed by injecting blank and standard into the system. There was no interference of any peak in the blank with the retention time of the analytical peaks.

### 5. Method robustness

Influence of small changes in chromatographic conditions such as change in flow rate ( $\pm 0.1$  ml/min), Wavelength of detection ( $\pm 2$  nm) & organic phase in mobile phase ( $\pm 5\%$ ) studied to determine the robustness of the method are also in favour of (Table-10, % RSD < 2%) the developed RP-HPLC method for the analysis of Sunitinib (API).

**Table 10: Results for robustness for sunitinib.**

Parameter used for sample analysis	Peak area	Retention time	Theoretical plates	Tailing factor
Actual Flow rate of 1.0 mL/min	203654	2.570	2915	1.16
Less Flow rate of 0.9 mL/min	265876	2.573	3652	1.19
More Flow rate of 1.1 mL/min	298653	2.631	3854	1.20
Less Organic Phase	315874	2.590	3945	1.17
More Organic Phase	326985	2.602	3487	1.19

### 6. LOD & LOQ

**LOD:** The detection limit of an individual analytical procedure is the lowest amount of analyte in a sample which can be detected but not necessarily quantitated as an exact value.

$$\text{LOD} = 3.3 \times \sigma / s$$

**LOQ:** The quantitation limit of an individual analytical procedure is the lowest amount of analyte in a sample which can be quantitatively determined.

$$\text{LOQ} = 10 \times \sigma / S$$

**Observation:** The Minimum concentration level at which the analyte can be reliably detected (LOD) & quantified (LOQ) were found to be 0.08 & 0.24 µg/ml respectively.

### 7. System suitability parameter

System suitability was carried out with six injections of solution of 100% concentration having 10 µg/ml of Avapritinib in to the chromatographic system. Number of theoretical plates (N) obtained and calculated tailing factor (T) was reported in table-11.

**Table 11: Data of system suitability parameter.**

S. No.	Parameter	Limit	Result
1	Asymmetry	$T \leq 2$	Sunitinib=0.23
2	Theoretical plate	$N > 2000$	Sunitinib=2987
3	Tailing Factor	$T < 2$	Sunitinib=1.17

### 8. Estimation of sunitinib in pharmaceutical dosage form

Twenty pharmaceutical dosage forms were taken and the I.P. strategy was taken after to decide the normal weight. Above measured tablets were at last powdered and triturated well. An amount of powder proportionate to 25 mg of medications were exchanged to 25 ml volumetric flagon, make and arrangement was sonicated for 15 minutes, there after volume was made up to 25 ml with same dissolvable. At that point 10 ml of the above

arrangement was weakened to 100 ml with versatile stage. The arrangement was separated through a layer channel (0.45 µm) and sonicated to degas. The arrangement arranged was infused in five reproduces into the HPLC framework and the perceptions were recorded.

A copy infusion of the standard arrangement was additionally infused into the HPLC framework and the peak regions were recorded. The information is appeared in Table-12.



Assay % =

$$\frac{\text{AT} \times \text{WS} \times \text{DT} \times \text{P}}{\text{AS} \times \text{DS} \times \text{WT} \times 100} \times \text{Avg. Wt} = \text{mg/tab}$$

AS = Peak Area of medication acquired with standard arrangement

WS = Weight of working standard taken in mg

WT = Weight of test taken in mg

DS = Dilution of Standard arrangement

DT = Dilution of test arrangement

P = Percentage virtue of working standard

Where:

AT = Peak Area of medication acquired with test arrangement

**Table 12: Recovery data for estimation of sunitinib in suninat 50mg capsule.**

Brand Name of Sunitinib	Labelled amount of Drug (mg)	Mean (± SD) amount (mg) found by the proposed method (n=6)	Assay % (± SD)
Sunitinib 50 Capsules	50mg	49.81 (± 0.458)	99.63 (± 0.368)

## RESULT AND DISCUSSION

The amount of drug in Suninat was found to be 49.81 (± 0.458) mg/tab for Sunitinib & % assay was 99.63 %.

## SUMMARY AND CONCLUSION

To develop a precise, linear, specific & suitable stability indicating RP-HPLC method for analysis of Sunitinib, different chromatographic conditions were applied & the results observed are presented in previous chapters. Isocratic elution is simple, requires only one pump & flat baseline separation for easy and reproducible results. So, it was preferred for the current study over gradient elution. In case of RP-HPLC various columns are available, but here Symmetry ODS (C<sub>18</sub>) RP Column, 250 mm x 4.6 mm, 5µm Column was preferred because using this column peak shape, resolution and absorbance were good. Mobile phase & diluent for preparation of various samples were finalized after studying the solubility of API in different solvents of our disposal (Methanol, Acetonitrile, dichloromethane, water, 0.1N NaOH, 0.1NHCl). Further, a stream rate of 1.0 ml/min and an infusion volume of 10µl were observed to be the best investigation. The outcome demonstrates the created technique is amazingly, one more reasonable strategy for measure and dependability related debasement examines which can help in the investigation of Sunitinib in various details.

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