



Non Linear Analysis of Diesel Engine Connecting Rod

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ABSTRACT

the connecting rod is the mediator member between the piston and the Connecting Rod. Its primary function is to transmit the push and pull from the piston pin to the crank pin and thus convert the reciprocating motion of the piston into rotary motion of the crank. For piston pin there will be tiny end is fix, it will used mostly to press fit into the connecting rod but it can swivel in the piston, a "floating wrist pin" design. Presently connecting rod is manufacturing by using the material Carbon steel. In this project, connecting rod is designed using Aluminum alloys 7475 and 6061. The aim of this project is to design the connecting rod for 150cc engine motorbike by using Design formulas for the above materials. By using catia software we can draw the 3Dmodel of the connecting rod as per the parameters. All the required data is collected from design data books, internet and journals.

Keywords: Connecting rod, ansys, static analysis

INTRODUCTION

As we know the reciprocating piston engine, the connecting rod affixes the piston to the crankshaft. In the modern automobiles industries the connecting rods is made up of steel for manufacturing engines, but it can be made of aluminum (for light in weight and the aptness to soak up the vast knock at the expense of durability) or with titanium also we can construct (for a amalgamation of power and lightness at the costly of affordability) for high production engines. They are not stiffly fixed at either end, so that the angle between the connecting rod and the piston can transmogrify as the rod goes up and down and twirl around the crankshaft. Condors', particular in racing engines, may be known as "billet" rods. The tiny end affix to the piston pin, gudgeon pin (the usual British term) or wrist pin, which is presently most frequently press fit into the connecting rod but can

pivot in the piston, a "floating wrist pin" design. The vast end affix to the bearing journal on the crank throw, moving on replaceable bearing shells available via the connecting rod bolts which grasp the bearing "cap" onto the vast end; typically there is a pinhole bored through the bearing and the vast end of the connecting rod so that pressurized lubricating motor squirts out onto the thrust of the cylinder wall to lubricate the travel of the pistons and piston rings.

METHODS GENERALLY USED FOR MANUFACTURING THE CONNECTING ROD

Forging Vs Casting

- | > Forging | > Casting |
|--|---|
| > Total processes approximate 16 | > Total processes approximate 36 |
| > Dimensional consistency and accuracy | > Less accuracy |
| > Reduce mass by 10% | > More time consuming |
| > Consume less energy | > Required high temperature for melting |
| > Provides longer tool life | > Low production rate |
| > smoother running in the engine | > Defects such as pin hole, shrinkage, porosity, Rough surface etc. |
| > Less cost for > 20,000 pieces | > high cost for >20,000 pieces |
| > High production rate | > More waste of materials |
| > Less time consumes | > More labor cost |
| > Reduce cost about 25% | > Machining process |
| > It performed at low temperature | > Low strength |



Fig .1, Manufacturing process

INTRODUCTION TO CAD

As we know to design of an object in computer is difficult in computer in past days but now a day's it's

so simple firstly we know Computer-aided design (CAD) it is software now a day's it's made so easy to draw 2D and 3D diagrams in computers. It's also called as computer-aided design and drafting (CADD). By the using of Computer Aided Drafting which explains the drafting process in computer. For many of design engineering CADD software is a flagship tool by using this software they shows the elegant designs of the objects as per the requirements. The output of CADD is in the form of print or machining operations.

The required output information is also important for CAD such as materials, processes, dimensions, and tolerances, according to specific applications. The design curves and figures in two-dimensional (2D) space and solids surface in three-dimensional (3D) objects are shown in CAD software.. The design of geometric objects for object shapes, in particular, is often called computer-aided geometric design (CAGD).

ANSYS – AN OVERVIEW

For design and investigation of engineering difficulties or problems we can solve by using the software is called ANSYS software. The ANSYS is finite element analysis software for advanced by ANSYS INC. It is user friendly graphical user interface package. Many no of CAD Programmers have straight interfaces with the ANSYS program through software written by ANSYS.INC or by the CAD vendors. Interpreter for the programs like AutoCAD and Pro/Engineer are accessible from ANSYS.INC.

There are following tasks which enable the ANSYS finite element analysis software for engineers to execute the performance on the models.

1. Construct the computer models or send CAD models of structures, products, components or system.
2. Petition the operating loads or other design production state.
3. Examine the physical properties, such as stress levels, temperature disseminate, etc.
4. Optimize a design early in growth action to diminish manufacture prices.
5. Do prototype testing in ambient where it otherwise would be undesirable or impossible.
6. The essential goal of finite element analysis is to investigate how the responds from the elements or models under the certain loading condition

PROCESS FOR ANSYS ANALYSIS

By utilizing the Static analysis we can find out the displacements, stresses, strains and forces in structures or components during the loads conditions that do not leading remarkable inertia and damping effects. Firstly Steady loading conditions are to be assumed. These types of loading that can be applied in a static analysis include the forces and pressures, steady state inertial forces such as gravity velocity imposed (non zero) displacements, temperature (for thermal strain). A static analysis can be either linear or non linear. For your work we are choosing the linear statistic analysis. For Procedure of static analysis it consists 3 main steps they are:

- Construction of the model
- Getting the solution.
- Reviewing the repercussion.

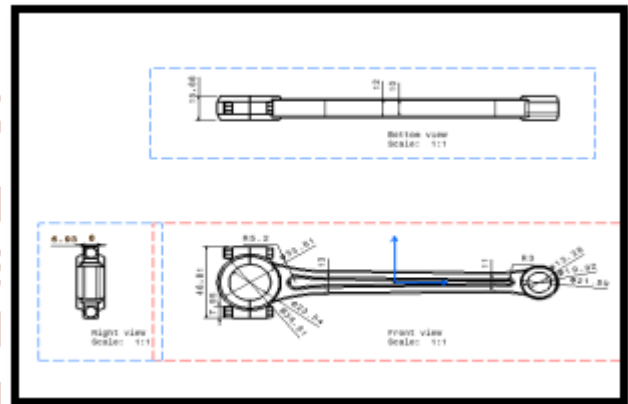


Fig.2, 2D MODEL OF CONNECTING ROD

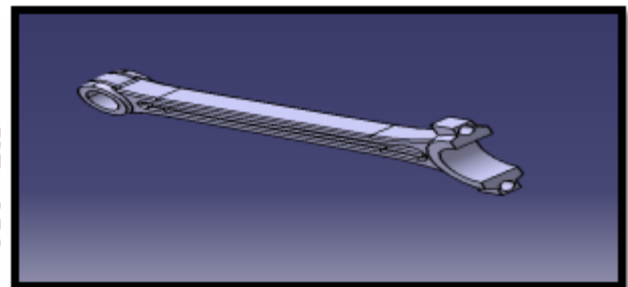


Fig.3, 3D MODEL OF CONNECTING ROD

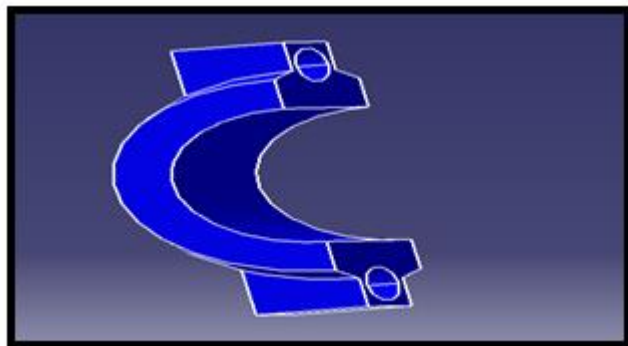


Fig.4, BIG CAP END

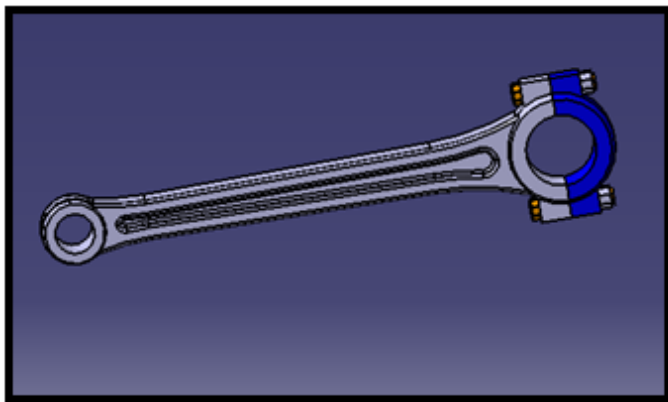


Fig.5, FINAL ASSEMBLY COMPONENT

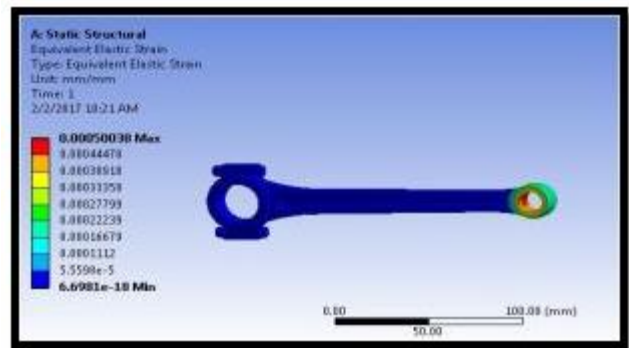


Fig.7, Strain

ANALYSIS OF CONNECTING ROD STATIC ANALYSIS

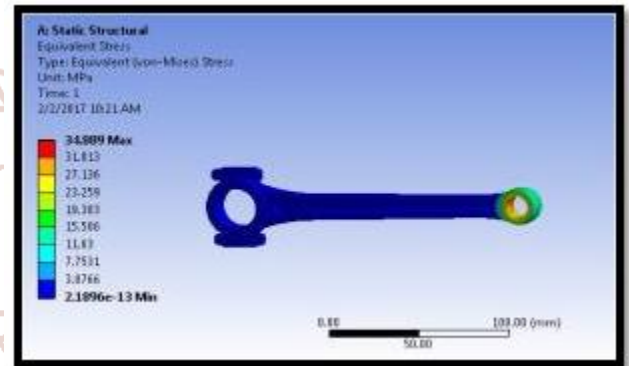
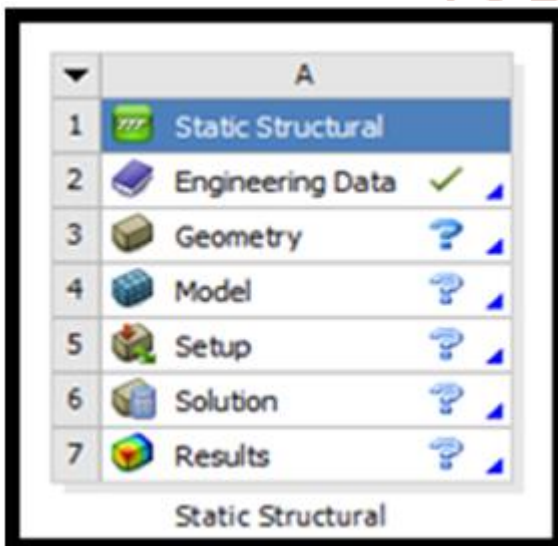


Fig.8, Stress

MATERIAL – ALUMINIUM ALLOY 6061

Material properties
 Density: 2.70g/cc
 Young's modulus 68.9gpa
 Poisson's ratio: 0.33

Select engineering data> window will be open in that enter required material properties>

MATERIAL – ALUMINIUM ALLOY 7475

Material properties
 Density: 2.81g/cc
 Young's modulus 70.3gpa
 Poisson's ratio: 0.33

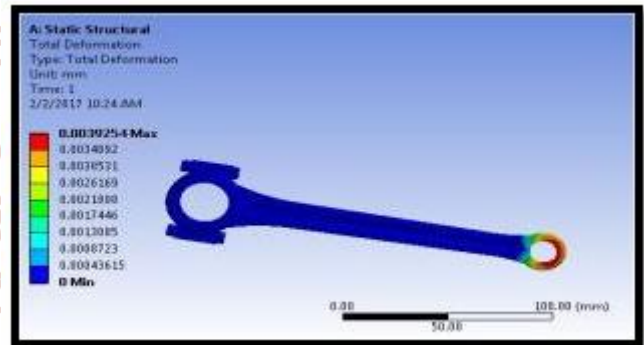


Fig. :9, Deformation

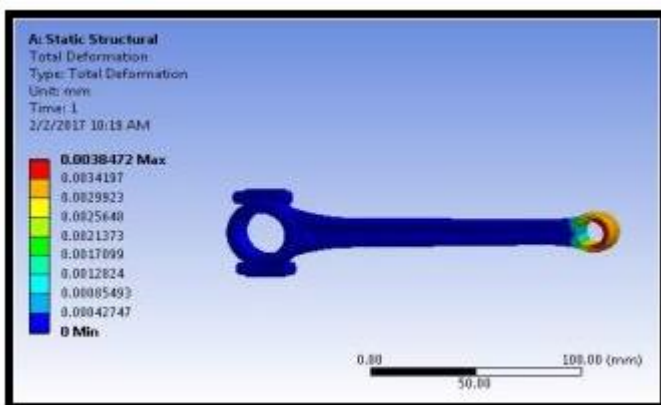


Fig.6, Deformation

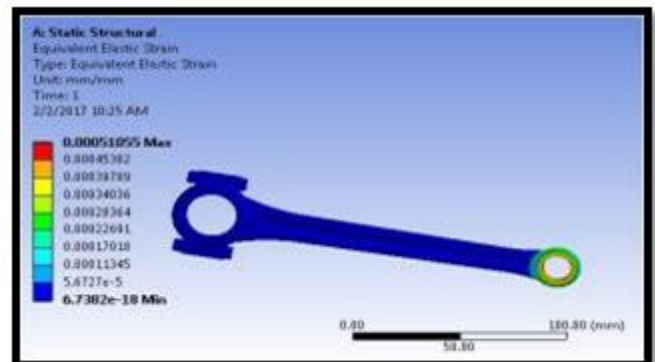


Fig.10, Strain

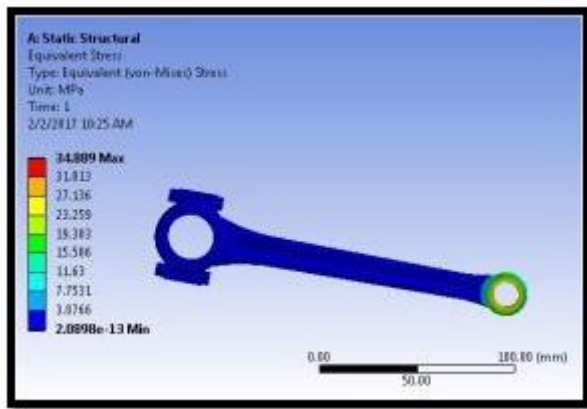


Fig.11, Stress

Right click on **Modal**>Insert>Displacement>Select faces>apply.

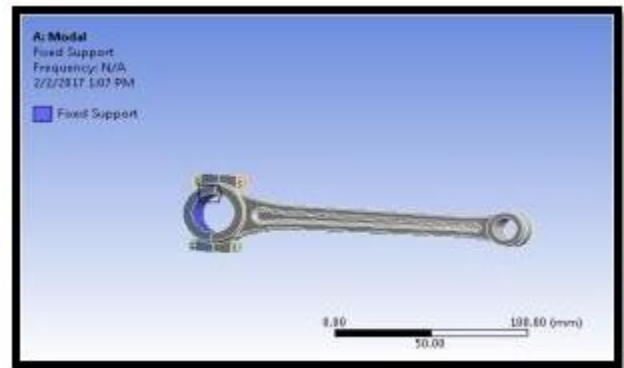


Fig.13, Fixed support

B. MODAL ANALYSIS CARBON STEEL

ANSYS> Work bench 14.5>Double click on Modal.



Right click on **Solution**>Insert>Deformation>Total>Mode1.

Right click on **Solution**>Insert>Deformation>Total>Mode2.....etc
Right click on **Solution** >Solve.

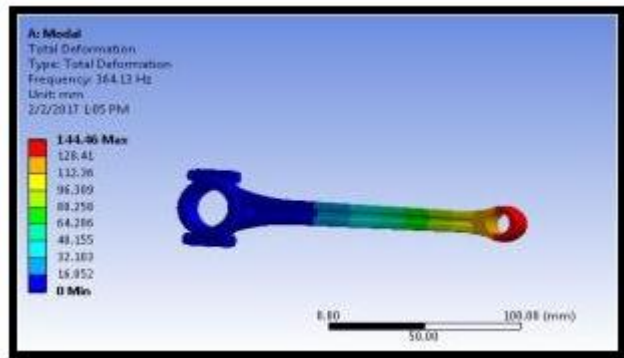


Fig.14, Mode 1

Right click on Engineering data>edit>apply material properties>return project>Update project.

Material properties

Density: 7.89g/cc

Young's modulus: 213 GPa

Poisson's ratio: 0.30

Right click on Geometry>Imported Geometry>browse>click on IGS file>Open.

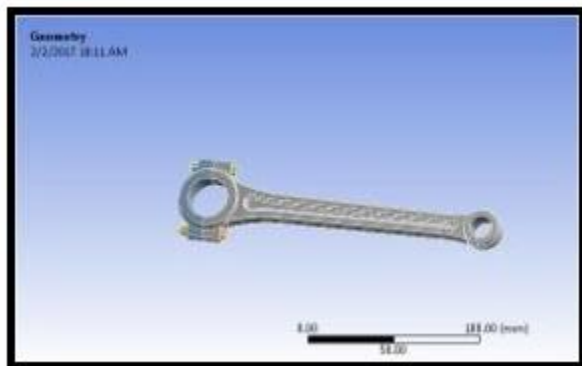


Fig.12, Imported Geometry

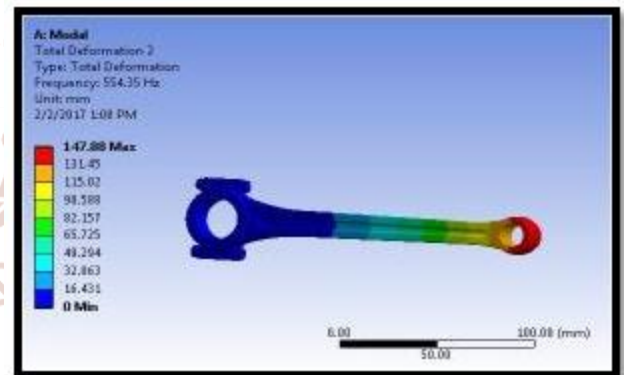


Fig.15, Mode 2

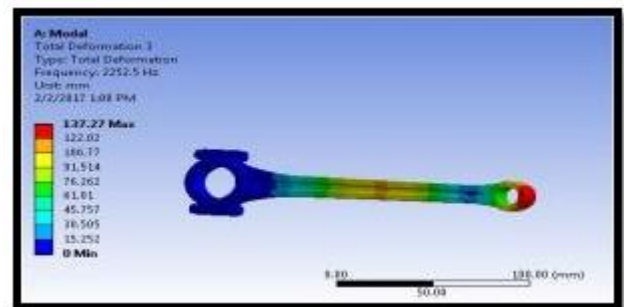


Fig.16, Mode 3

Right click on **Model**>Edit>Right click on mesh>sizing>fine>Right click on mesh>generate mesh.

ALUMINIUM ALLOY 7475

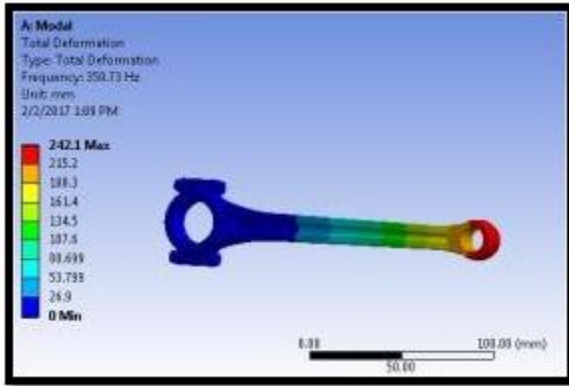


Fig.17, Mode 1

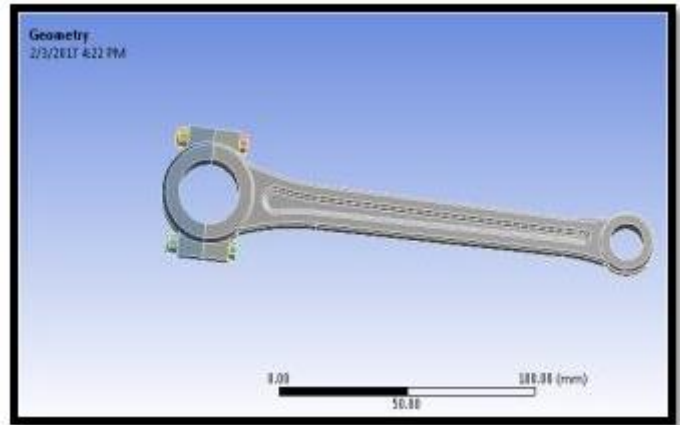


Fig.21, Imported model

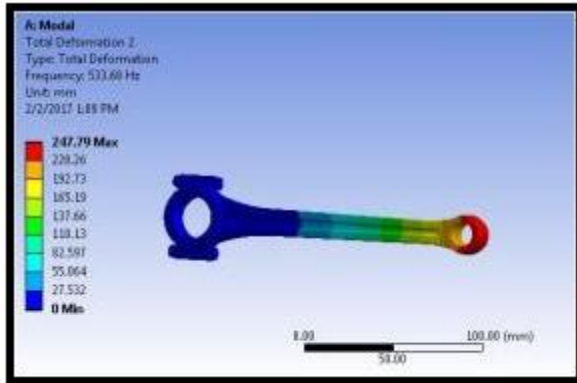


Fig.18, Mode 2

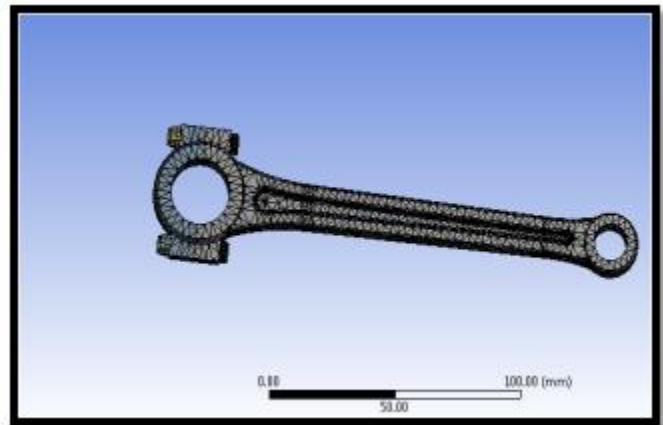


Fig.22, mesh

Enter the higher frequencies value (taken from modal analysis)

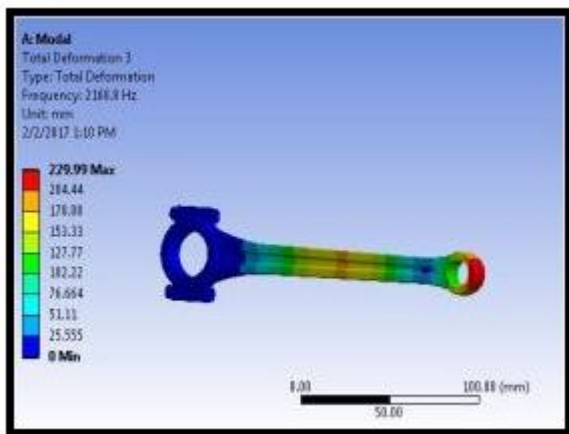


Fig.19, Mode 3

Details of "Analysis Settings"	
Options	
Range Minimum	0. Hz
Range Maximum	2252.5 Hz
Solution Intervals	10
Solution Method	Mode Superposition
Cluster Results	No
Modal Frequency Range	Program Controlled
Store Results At All Frequencies	Yes
Output Controls	
Damping Controls	
Analysis Data Management	

C. HARMONIC ANALYSIS
MATERIAL – CARBON STEEL

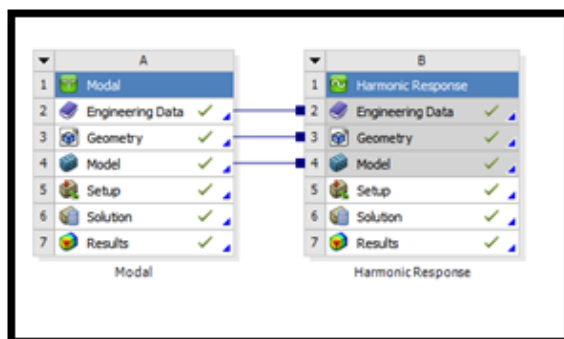


Fig.20, Harmonic Analysis

Select displacement → select required area → click on apply →

Displacement

Select Pressure → select required area and enter the pressure value → click on apply →

Pressure

Solution –right click–solve–select solution –right click –total deformation

Select solution –right click –stress

Select solution –right click –strain

Select solution –right click –Phase response

Select solution –right click –Frequency response

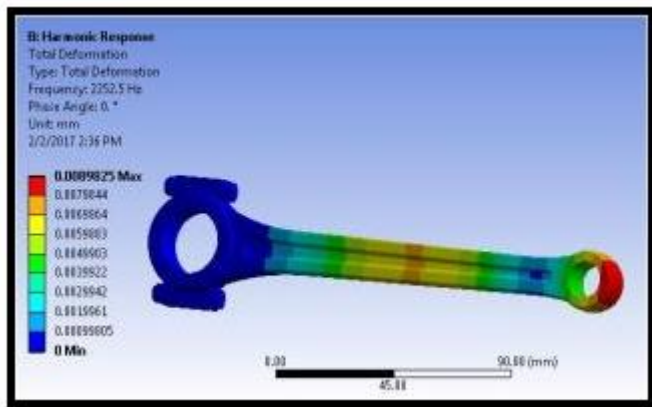


Fig.23, Total Deformation at the frequency

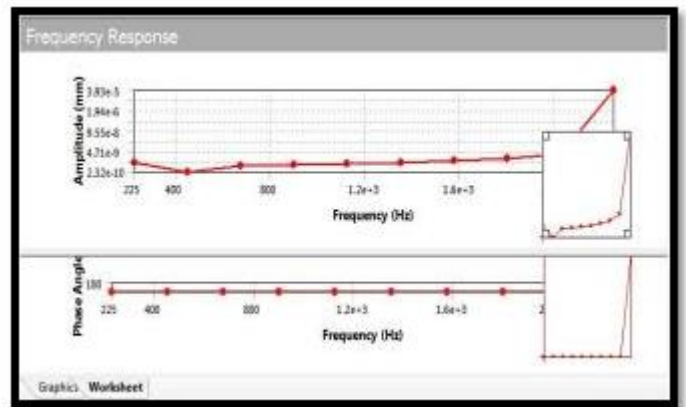


Fig.27, Frequency response

MATERIAL - ALUMINUM7475

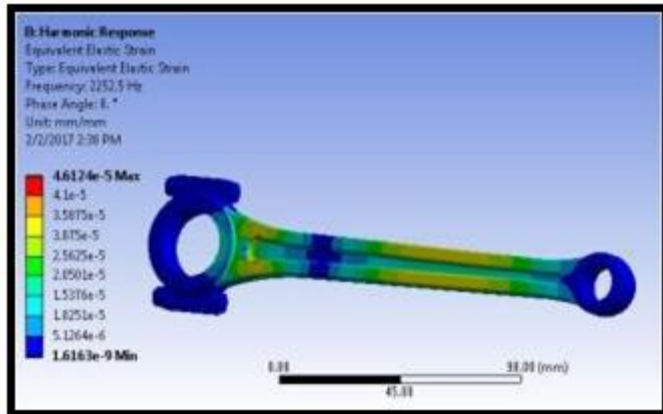


Fig.24, Strain at the frequency

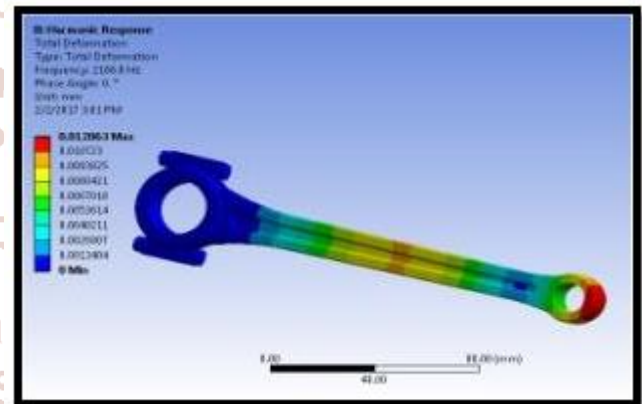


Fig.28, total deformation

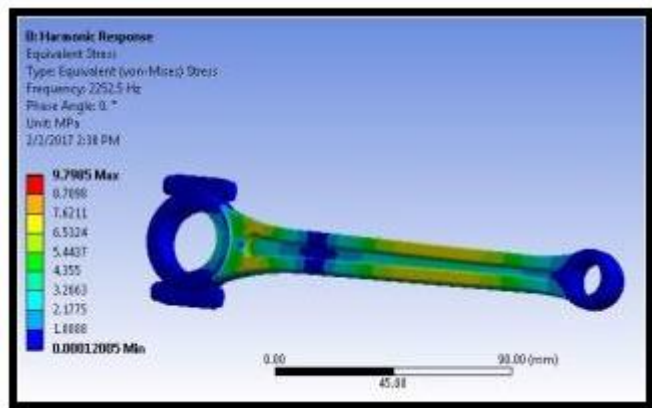


Fig.25, Stress at the frequency

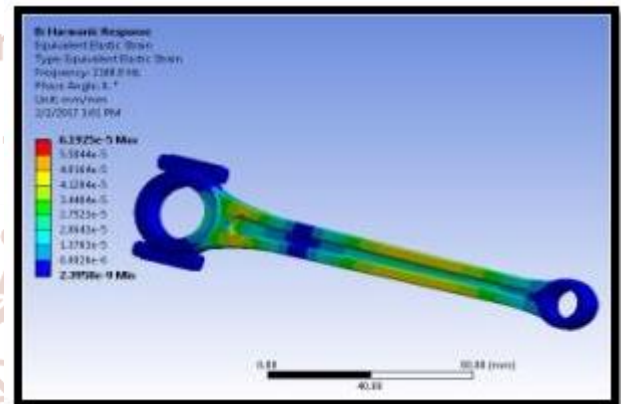


Fig.29, strain

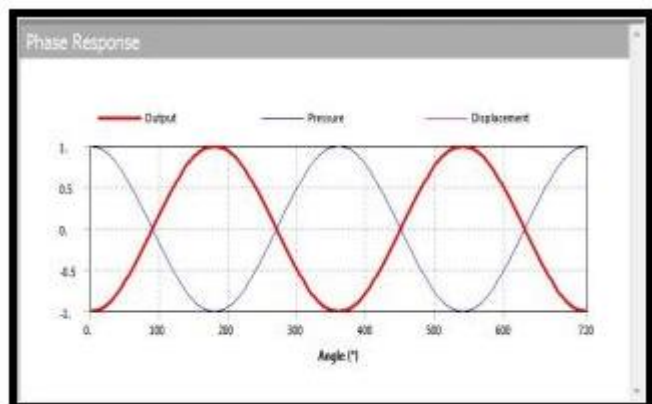


Fig.26, Phase response

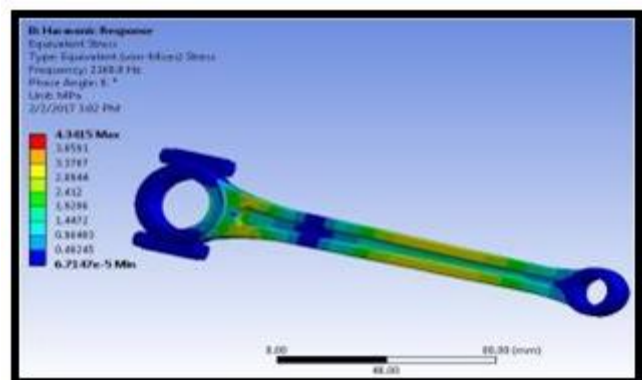


Fig.30, stress

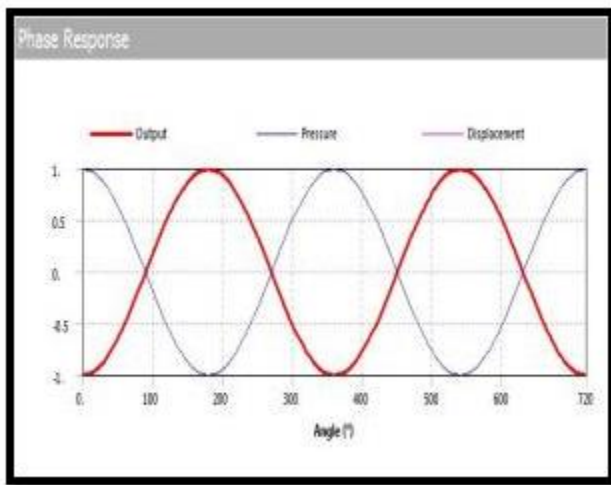


Fig.31, phase response

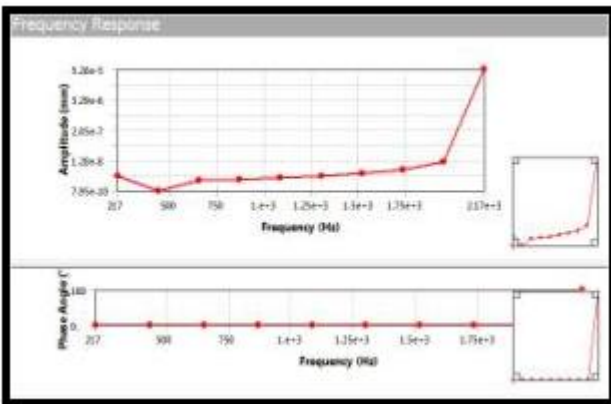


Fig.32, frequency response
TRANSIENT STRUCTURAL
MATERIAL - Carbon steel At 1sec:

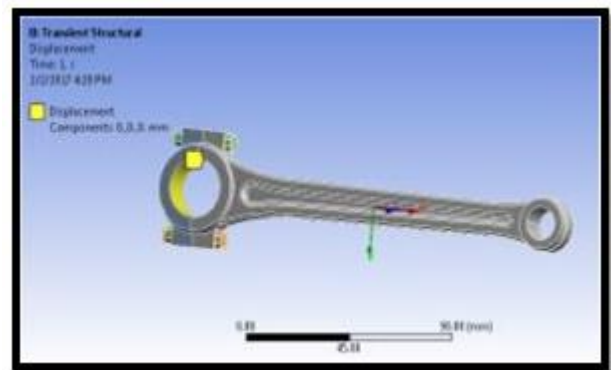


Fig33, displacement

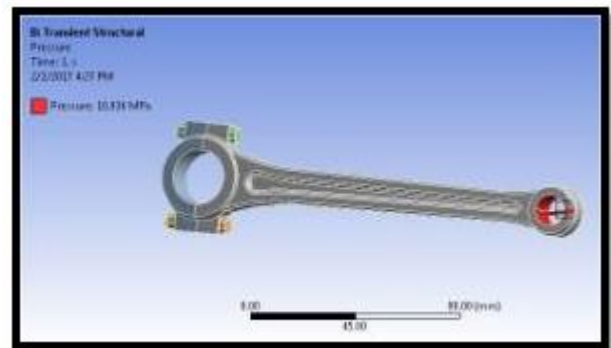


Fig.34, pressure

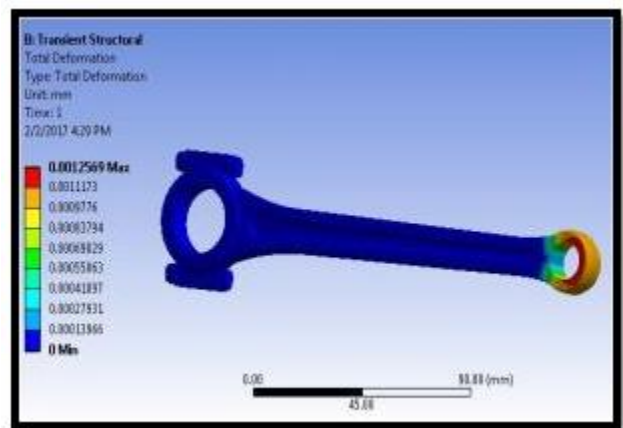


Fig.35, total deformation
5sec:

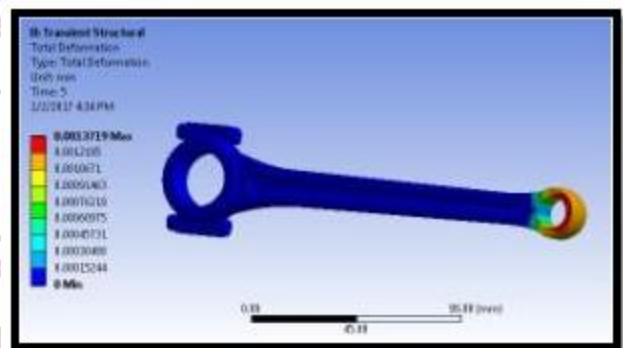


Fig.36, total deformation
10sec

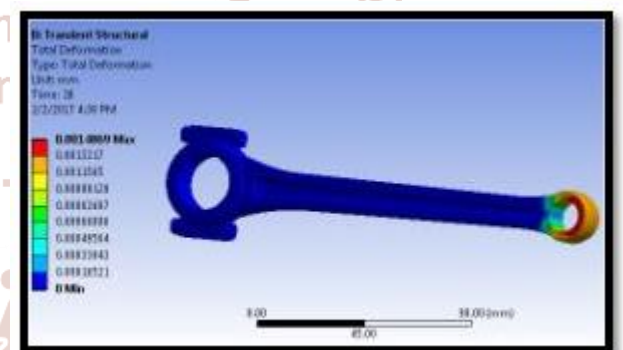


Fig.37, total deformation
MATERIAL - ALUMINUM7475
1 sec:

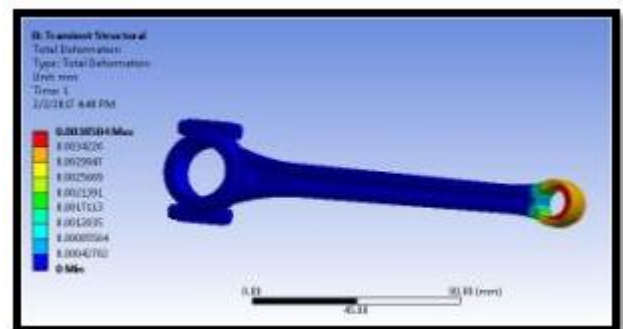


Fig.38, total deformation
5sec

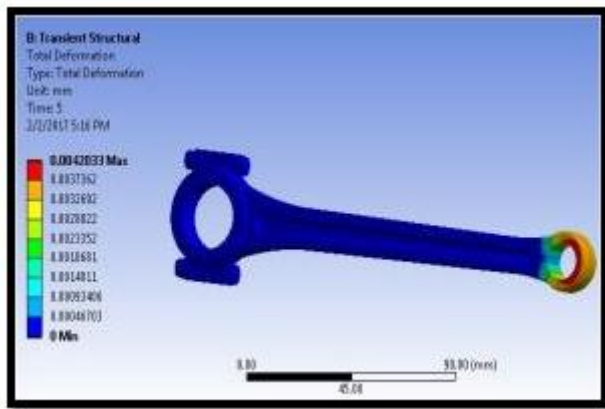


Fig.39, total deformation 10sec:

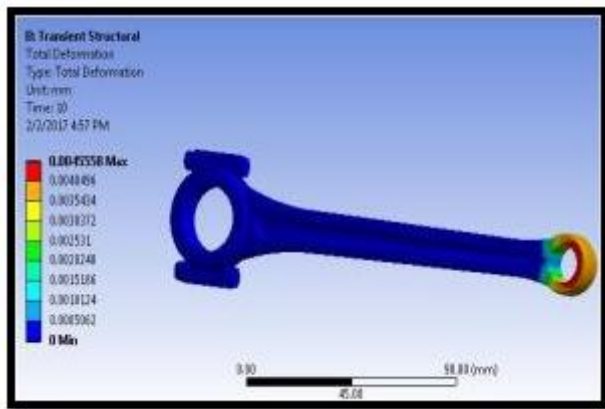
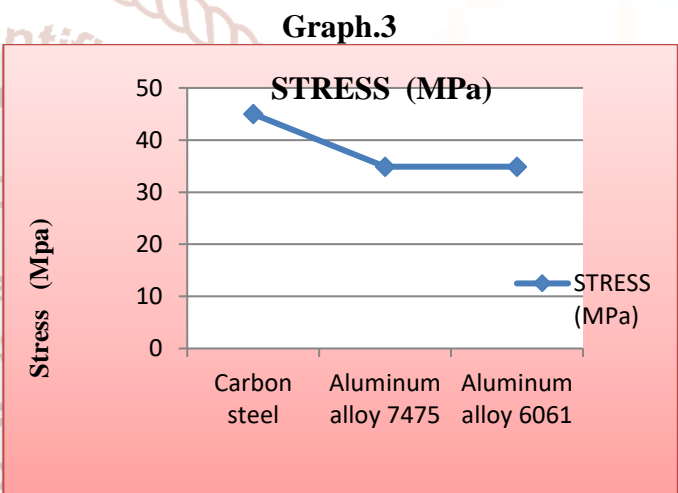
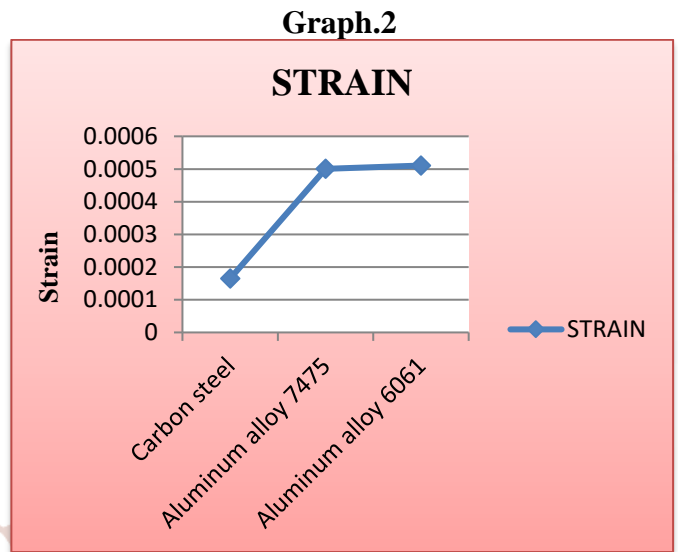


Fig.40, total deformation



RESULT TABLES

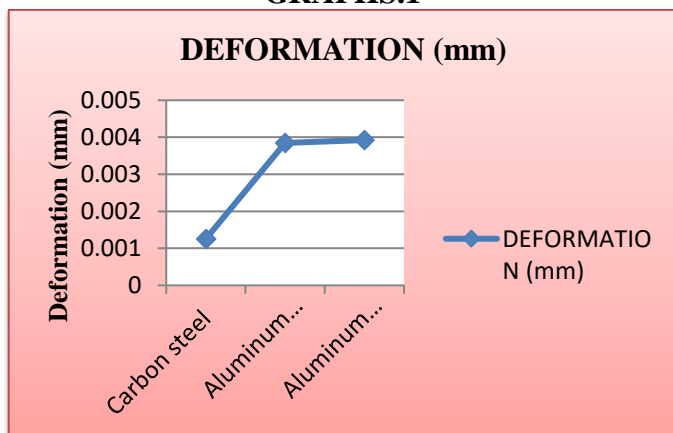
Table.1 STATIC ANALYSIS

	Deformation (mm)	Strain	Stress (MPa)
Carbon steel	0.0012566	0.00016501	45
Aluminum alloy 7475	0.0038472	0.00050038	34.889
Aluminum alloy 6061	0.0039254	0.00051055	34.889

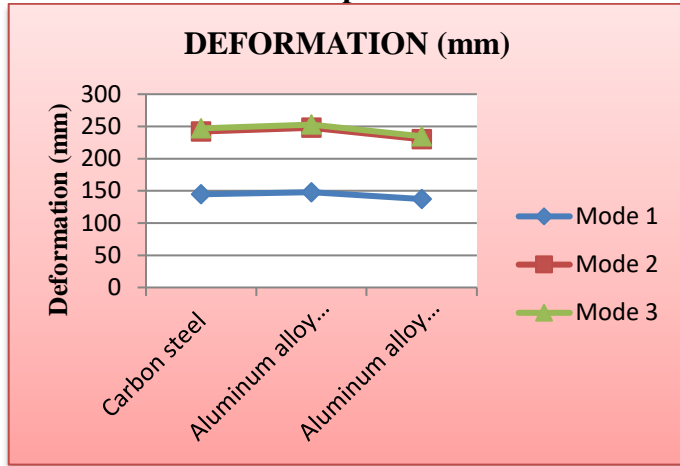
Table .2 MODAL ANALYSIS

	Structural steel	Aluminum alloy7475	Aluminum alloy6061
Mode 1 (mm)	144.46	242.1	246.98
Frequency 1 (Hz)	364.13	350.73	354.23
Mode 2 (mm)	147.88	247.79	252.79
Frequency 2 (Hz)	554.35	533.68	539
Mode 3 (mm)	137.27	229.99	234.63
Frequency 3 (Hz)	2225.25	2168.8	2190.4

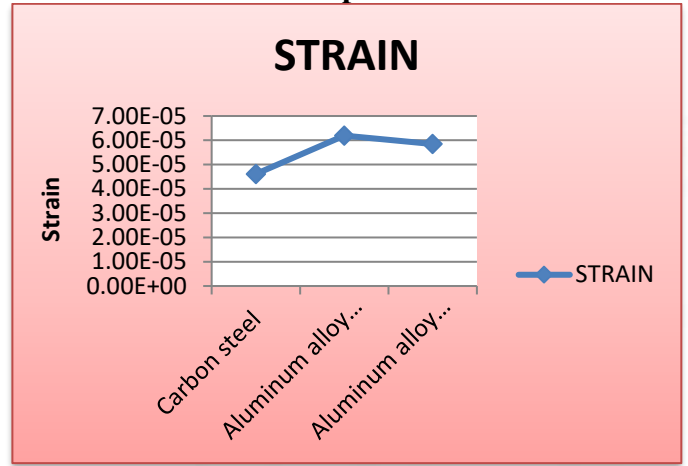
GRAPHS.1



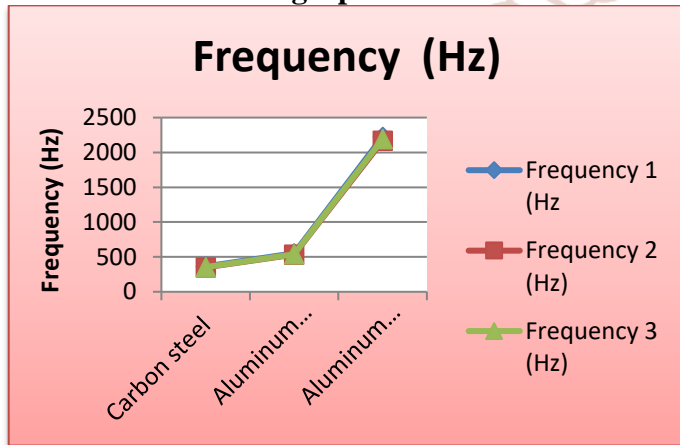
Graph.4



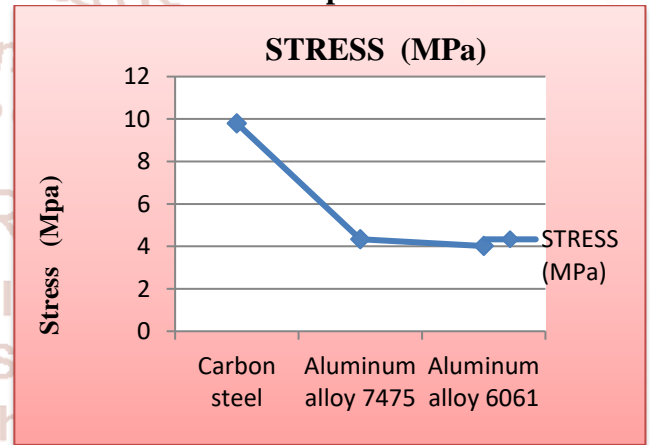
Graph.7



graph.5



Graph.8



HARMONIC ANALYSIS

Table.3

	Deformation (mm)	Strain	Stress (MPa)
Carbon steel	0.0089825	4.6124e-5	9.7985
aluminum alloy 7475	0.012063	6.1925e-5	4.3415
aluminum alloy 6061	0.011382	5.8427e-5	4.0147

TRANSIENT ANALYSIS

Table.4 for 1sec:

	Deformation (mm)	Strain	Stress (MPa)
Carbon steel	0.0012569	0.00016501	34.857
aluminum alloy 7475	0.0038504	0.0005039	34.89
aluminum alloy 6061	0.0039287	0.00051056	34.89

Graph.6 DEFORMATION (mm)

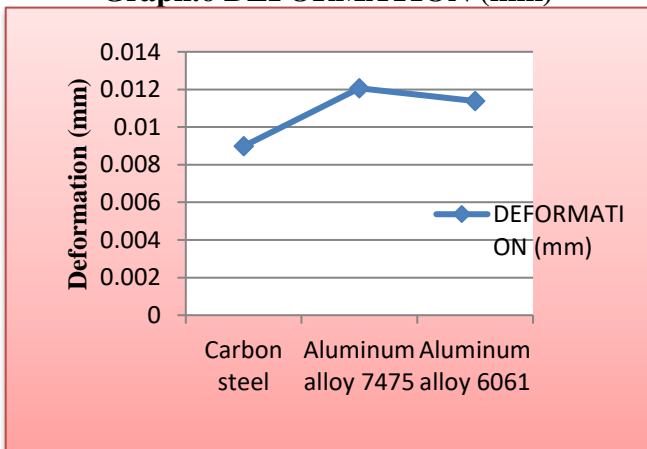


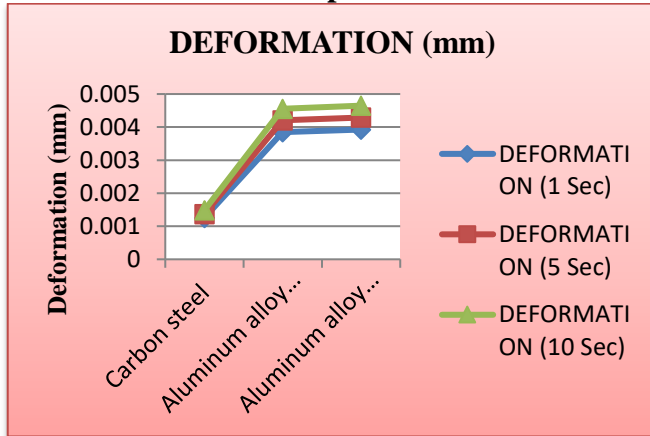
Table.5 for 5sec:

	Deformation (mm)	Strain	Stress (MPa)
Carbon steel	0.0013719	0.0001801	38.045
aluminum alloy 7475	0.0042033	0.00054618	38.083
aluminum alloy 6061	0.0042888	0.00055728	38.083

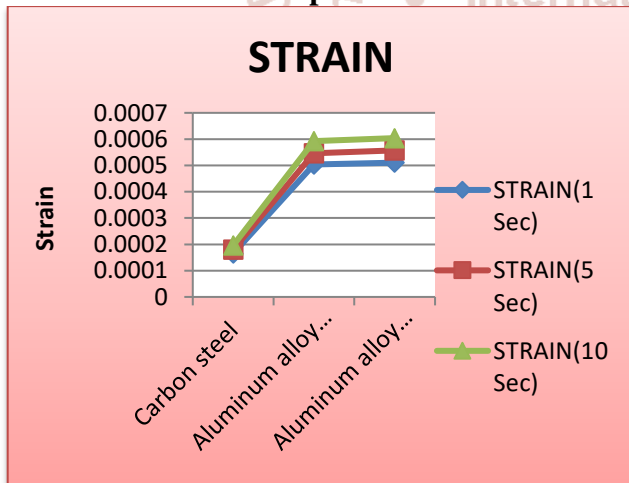
Table .6 for 10sec:

	Deformation (mm)	Strain	Stress (MPa)
Carbon steel	0.0014869	0.00019579	41.233
aluminum alloy 7475	0.0045558	0.00059194	41.274
aluminum alloy 6061	0.0046485	0.00060397	41.274

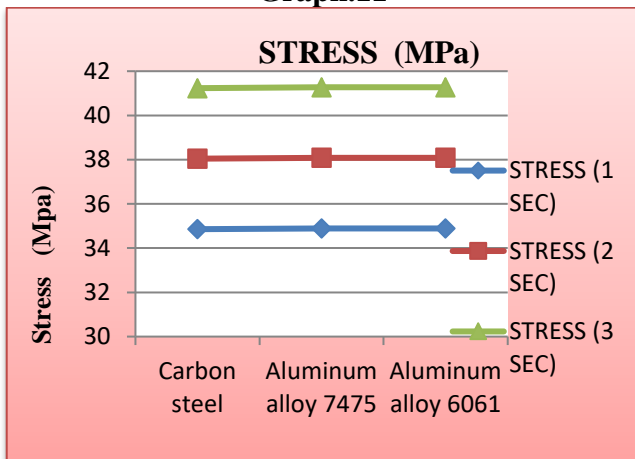
Graph.9



Graph.10



Graph.11



CONCLUSION

In this project we can modeled and designed 3D model of diesel engine connecting rod is by using software catia. Static, Modal, Harmonic and Transient analysis is performed on the connecting rod in ansys for different materials Structural Steel, Aluminum alloy 7475 and 6061.

As we notice the plebiscite of structural analysis, for Aluminum alloy 7475 material the deformation and stress values are diminished. By noticing the plebiscite of modal analysis, the deformation values are less for Aluminum alloy. So vibrations will be less when Aluminum 7475 is used. By observing the plebiscite of Harmonic and Transient analysis, the stress values are diminishing for the Aluminum alloy 7475.

So it can be concluded that using Aluminum alloy 7475 is better due to less stress values and high strength to weight ratio.

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