

# Analysis of 1 out of 2 Main Units and 2 out of 4 Subunits System

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# ABSTRACT

Introduction of redundancy is one of the well-known methods by which the reliability of a system can be improved. A standby redundant system is one in which one operating unit is followed by spare units called standbys. On failure of operating unit, a standby unit is in working mode. In the present paper we investigate the probabilistic analysis of a two-main unit and four subunit system. The system remain operative if one main unit and two subunit are in working mode. System is failed when the main unit fails. A failed system is replaced by new one. The failed sub-unit are repairable.

**Keywords:** Reliability, Availability, Mean time to system failure, busy period analysis, Markov renewal process

#### Introduction

Two/three unit standby systems with two stages, that is, working or failed, have been widely discussed by a large number of researchers including (Mokaddis et. Al. 1997, Taneja, 2005, Goel et. Al. 2010). Introduction of redundancy is one of the well-known methods by which the reliability of a system can be improved. A standby redundant system is one in

#### Notation and States of the System

- $\alpha$  = Constant failure rate of main unit
- $\beta$  = Constant failure rate of sub-unit.
- $\theta$  = repair rate of sub-unit.

which one operating unit is followed by spare units called standbys. On failure of operating unit, a standby unit is in working mode. Ritu Mittal (2006) Analyzed stochastic analysis of a compound redundant system consisting three subsystems.

# System Description and Assumption

Initially, the system starts operation with two main units and four subunits. If one main unit and two subunits work then system is in operative mode. After failure of both the main units, it is replaced by new – one. Failure time distributions of main unit and sub-units are arbitrary functions of time. A single repair facility is available to repair the sub-unit. The repair rate of the sub-unit is constant. The repair of sub-unit is as good as new. Using regenerative point technique with the Markov-renewal process, the following reliability characteristics have been obtained:

- (i) Reliability of the system.
- (ii) Steady state availability of the system.

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f (.)	=	replacement time pdf of main unit.
S <sub>0</sub> (M <sub>2</sub> S <sub>4</sub> )	≡	2 main units and 4 sub-units are in normal mode.
$S_1(M_1S_4)$	≡	1 main unit and 4 sub-units are in working mode.
$S_2(M_2S_3)$	≡	2 main units and 3 sub-units are in working mode.
S3(M2S2)	≡	2 main units and 4 sub-units are in working mode.
$S_4(M_1S_3)$	≡	1 main unit and 3 sub-units are in working mode.
S <sub>5</sub> (M <sub>1</sub> S <sub>2</sub> )	≡	1 main unit and 2 sub-units are in working mode.
$S_6(M_2S_1)$	≡	System is in failed mode.
$S_7(M_1S_1)$	≡	System is in failed mode.
$S_8(M_1S_4)$	≡	System is in failed mode.

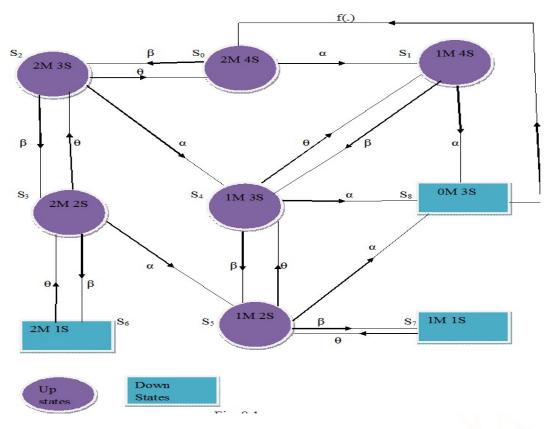


Figure 1: 1 out of 2 main units and 2 out of 4 subunits system

#### Analysis of Reliability and Mean Time to system Failure

Assuming that the failed states  $S_7$  and  $S_8$  to be the absorbing states and employing the arguments used in the theory of regenerative process, the following relation among  $R_i(t)$  be obtained :

$$R_0(t) = Z_0(t) + q_{01}(t) \odot R_1(t) + q_{02}(t) \odot R_2(t)$$

$$R_1(t) = Z_1(t) + q_{14}(t) \odot R_4(t)$$

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 $R_{2}(t) = Z_{2}(t) + q_{20}(t) \odot R_{0}(t) + q_{24}(t) \odot R_{4}(t) + q_{23}(t) \odot R_{3}(t)$ 

$$R_3(t) = Z_3(t) + q_{35}(t) \odot A_5(t) + q_{32}(t) \odot A_2(t)$$

 $R_4(t) = Z_4(t) + q_{41}(t) \odot A_1(t)$ 

$$R_5(t) = Z_5(t) + q_{54}(t) \otimes A_4(t)$$
(1-5)

where,

$$Z_{\alpha}(t) = e^{-(\alpha+\beta)t}, \qquad Z_{1}(t) = e^{-(\alpha+\beta)t},$$

$$Z_2(t) = e^{-(\theta + \delta + \beta)}, \qquad Z_3(t) = e^{-(\theta + \delta + \beta)}$$

$$Z_4(t) = e^{-(\theta + \alpha + \beta)}, \qquad Z_5(t) = e^{-(\theta + \alpha + \beta)}$$

For an illustration, the equation for  $R_0(t)$  is the sum of the following mutually exclusive contingencies :

(i) System sojourns in state  $S_0$  up to time t. The probability of this contingency is

$$e^{-(\alpha+\beta)t} = z_0(t)$$
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(ii) System transits from state  $S_0$  to  $S_1$  during time (u, u+du);  $u \le t$  and then starting from  $S_1$ , it survives for the remaining time duration (t - u). The probability of this event is

$$\int_{0}^{t} q_{01}(u) du R_{1}(t - u) = q_{01}(t) \otimes R_{1}(t).$$

(iii) System transits from state  $S_0$  to  $S_2$  during time (u, u+du); u  $\leq$  t and then starting from state  $S_2$ , it survives for the remaining time duration (t – u). The probability of this event is

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$$\int_{0}^{t} q_{02}(u) du R_{2}(t-u) = q_{02}(t) \ \bigcirc \ R_{2}(t).$$

Taking Laplace Transform of relations (1-5) and writing the solution of resulting set of algebraic equations in the matrix form as follows

$$\begin{bmatrix} R_0^* \\ R_1^* \\ R_2^* \\ R_3^* \\ R_4^* \\ R_5^* \end{bmatrix} = \begin{bmatrix} 1 & -q_{01}^* & -q_{02}^* & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 & -q_{14}^* & 0 \\ -q_{20}^* & 0 & 1 & -q_{23}^* & -q_{24}^* & 0 \\ 0 & 0 & -q_{32}^* & 1 & 0 & -q_{35}^* \\ 0 & 0 & -q_{41}^* & 0 & 0 & 1 & -q_{45}^* \\ 0 & 0 & 0 & 0 & 0 & -q_{54}^* & 1 \end{bmatrix}^{-1} \begin{bmatrix} Z_0^* \\ Z_1^* \\ Z_2^* \\ Z_3^* \\ Z_4^* \\ Z_5^* \end{bmatrix}.$$
(6)

The argument's' has been omitted from  $R_i^*(s)$ ,  $q_{ij}^*(s)$  and  $Z_1^*(s)$  for brevity. Computing the above matrix equation for  $R_0^*(s)$ , we get

$$R_{0}^{*}(s) = \frac{N_{1}(s)}{D_{1}(s)}$$
(7)

Where

$$N_{1}(s) = \begin{vmatrix} Z_{0}^{*} & -q_{01}^{*} & -q_{02}^{*} & 0 & 0 & 0 \\ Z_{1}^{*} & 1 & 0 & 0 & -q_{14}^{*} & 0 \\ Z_{2}^{*} & 0 & 0 & -q_{23}^{*} & 0 & 0 \\ Z_{3}^{*} & 0 & 0 & 1 & 0 & -q_{35}^{*} \\ Z_{4}^{*} & -q_{41}^{*} & 0 & 0 & 1 & 0 \\ Z_{5}^{*} & 0 & 0 & 0 & -q_{54}^{*} & 1 \end{vmatrix}$$
$$D_{1}(s) = \begin{vmatrix} 1 & -q_{01}^{*} & -q_{02}^{*} & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 & -q_{14}^{*} & 0 \\ 0 & 0 & 0 & -q_{23}^{*} & 0 & 0 \\ 0 & 0 & 0 & -q_{32}^{*} & 0 & 0 \\ 0 & 0 & 0 & -q_{32}^{*} & 0 & 0 \\ 0 & 0 & 0 & 0 & -q_{35}^{*} \\ 0 & -q_{41}^{*} & 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 0 & -q_{54}^{*} & 1 \end{vmatrix}$$

Taking the inverse Laplace transforms of the expression (7), we can get the reliability of the system when system initially starts from state S<sub>0</sub>. Development

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To get the MTSF, we have a well-known formula

$$E(T_0) = \int R_0(t)dt = \lim_{S \to 0} R_0^*(S)$$

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So that, using  $q_{ij}^{*}(0) = p_{ij}$  and  $Z_{i}^{*}(0) = \mu_{i}$  we get

$$E(T_0) = \frac{\mu_0 + p_{01}\mu_1 + p_{02}\mu_2 + p_{01}p_{23}\mu_3 + p_{02}p_{14}\mu_4}{1 - p_{01}p_{14}p_{24} - p_{02}p_{35}p_{32}p_{54}}.$$
 (8)

## **Availability Analysis**

 $A_i$  (t) as the probability that the system is operative at epoch t due to both the units respectively. When initially system starts from state  $S_i \in E$ . Using the similar probabilistic arguments, point wise availability are satisfied the recursive relations as follows:

$$A_0(t) = Z_0(t) + q_{01}(t) \odot A_1(t) + q_{02}(t) \odot A_2(t)$$

$$A_{1}(t) = Z_{1}(t) + q_{14}(t) \odot A_{4}(t) + q_{18}(t) \odot A_{8}(t)$$

$$A_{6}(t) = q_{63}(t) \odot A_{3}(t)$$

$$A_{7}(t) = q_{75}(t) \odot A_{5}(t)$$

$$A_{8}(t) = q_{80}(t) \odot A_{0}(t).$$
(1-9)

Taking Laplace transform (L.T.) of the set of relations (1-9), the solution for  $A_i^*(s)$  can be written in the matrix form as follows-

Taking Laplace transform of relation (1-9), and solving for ,  $A_0^*(s)$ , we get

$$A_0^*(s) = \frac{N_2(s)}{D_2(s)}$$
  
Where  $N_2(s) = \left[ q_{01}^* \left( q_{23}^* q_{14}^* + q_{32}^* q_{41}^* \right) + q_{02}^* \left( q_{23}^* q_{14}^* + q_{32}^* q_{41}^* \right) \right] Z_1^*$ 

$$+q_{80}^{*}\left(q_{45}^{*}q_{32}^{*}+q_{54}^{*}q_{01}^{*}\right)Z_{3}^{*}.$$

and

$$D_{2}(s) = (1 - q_{23}^{*}q_{24}^{*})(1 - q_{01}^{*}q_{10}^{*}) - q_{01}^{*}(q_{23}^{*} + q_{14}^{*}q_{53}^{*})q_{35}^{*}$$
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$$-q_{02}^{*}(q_{24}^{*}q_{36}^{*} + q_{63}^{*}q_{75}^{*})q_{32}^{*} - q_{03}^{*}q_{36}^{*}(q_{14}^{*}q_{75}^{*} + q_{14}^{*})q_{30}^{*}$$

 $-q_{02}^{*}\left(q_{24}^{*}+q_{63}^{*}q_{75}^{*}\right)-q_{24}^{*}\left(q_{75}^{*}+q_{58}^{*}\right)q_{45}^{*}.$ (12)

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The steady state availability of the system due to both the units is given by

$$A_0 = \lim_{t \to \infty} A_0(t) = \lim_{s \to \infty} A_0^*(s)$$
$$= \lim_{s \to 0} S \frac{N_1(s)}{D_1(s)}.$$

$$D_{2}(0) = (1 - p_{23}p_{24})(1 - p_{10}p_{01}) - p_{01}(p_{23} + p_{14}p_{53})p_{35} -p_{02}(p_{24}p_{36} + p_{63}p_{75})p_{32} - p_{03}p_{36}(p_{14}p_{75} + p_{14}) -p_{02}(p_{24} + p_{63}p_{75}) - p_{24}(p_{75} + p_{58})p_{32} = p_{20}(1 - p_{01}p_{10}) - p_{01}p_{23} - p_{01}p_{14}p_{53} - p_{02}p_{24}p_{36}p_{32} -p_{03}p_{75}p_{32} - p_{03}p_{36}p_{14}p_{15} - p_{03}p_{36}p_{14} - p_{02}p_{24}$$

(11)

$$-p_{02}p_{03}p_{75}-p_{24}p_{75}p_{45}-p_{24}p_{58}p_{45}$$

= 0. Hence, by L. Hospital's rule

$$A_0 = \lim_{s \to 0} \frac{N_1(s)}{D_1'(s)} = \frac{N_1(0)}{D_1(0)}$$

where,

$$N_{1}(0) = \left[ p_{01} \left( p_{23} p_{24} + p_{32} p_{41} \right) + p_{02} \left( p_{23} p_{24} + p_{32} p_{41} \right) \right] \mu_{1}$$
$$+ \left( p_{45} p_{32} + p_{54} p_{01} \right) \mu_{3}$$

 $\dot{D_1(s)}_{s=0}$  as follows -In order to obtain  $D_1(0)$  we collect the coefficient of  $m_{ij}$  in Coefficient of  $m_{01} = p_{23}p_{24} + p_{32}p_{41}$ Coefficient of  $m_{02} = p_{23}p_{24} + p_{32}p_{41}$ Coefficient of  $m_{23} = p_{01}p_{24} + p_{02}p_{24}$  $= p_{24} \left( p_{01} + p_{02} \right) = p_{24}$ Coefficient of  $m_{24} = p_{01}p_{23} + p_{02}p_{23}$  $= \mathbf{p}_{23} \left( \mathbf{p}_{01} + \mathbf{p}_{02} \right) = \mathbf{p}_{23}$ Coefficient of  $m_{32} = p_{01}p_{41} + p_{02}p_{41} + p_{54}$  at ional Journal  $=(p_{01}+p_{02})p_{41}+p_{54}$  in Scientific  $= p_{41} + p_{54}$ Research and Coefficient of  $m_{41} = p_{02}p_{32} + p_{01}p_{32}$ Development  $=(p_{01}+p_{02})p_{32}$  $= p_{32}$ Coefficient of  $m_{45} = p_{32}$ Coefficient of  $m_{54} = p_{01}$ .

# **Busy Period Analysis**

Let  $B_i(t)$  be the probabilities that the repairman is busy in the repair of sub-unit at time t when system initially

starts from regenerative state  $S_i$  using some the probabilistic arguments in respect to the definition of  $B_i(t)$ , we have the following recursive relation –

$$\begin{split} B_0^0(t) &= q_{01}(t) \odot B_1(t) + q_{02}(t) \odot B_2(t) \\ B_1^k(t) &= q_{14}(t) \odot B_4(t) + q_{18}(t) \odot B_8(t) \\ B_2(t) &= W_2 + q_{20}(t) \odot B_0(t) + q_{24}(t) \odot B_4(t) + q_{23}(t) \odot B_3(t) \\ B_3(t) &= q_{35}(t) \odot B_5(t) + q_{36}(t) \odot B_6(t) + q_{32}(t) \odot B_2(t) \\ B_4(t) &= W_4 + q_{41}(t) \odot B_1(t) + q_{48}(t) \odot B_8(t) + q_{45}(t) \odot B_5(t) \end{split}$$

$$\begin{split} B_{5}(t) &= W_{5} + q_{58}(t) \odot B_{8}(t) + q_{57}(t) \odot B_{7}(t) + q_{54}(t) \odot B_{4}(t) \\ B_{6}(t) &= W_{6} + q_{63}(t) \odot B_{3}(t) \\ B_{7}(t) &= W_{7} + q_{75}(t) \odot B_{5}(t) \\ B_{8}(t) &= q_{80}(t) \odot B_{0}(t) \end{split}$$
(1)

where

$$\begin{split} W_2 &= e^{-(\alpha+\beta+\theta)t}; & W_4 &= e^{-(\alpha+\beta+\theta)t}; \\ W_5 &= e^{-(\alpha+\beta+\theta)}; & W_6 &= e^{\theta t}; & W_7 &= e^{-\theta t}. \end{split}$$

For an illustration,  $B_2(t)$  is the sum of the following mutually exclusive contingencies – (i) The repairman remains busy in state  $S_2$  continuously up to time t in the repair of sub-unit. The probability of this event is -

-9)

$$e^{-(\alpha+\beta+\theta)t} = W_2(t).$$

(ii) System transists from state  $S_2$  to  $S_0$  during time (u, u+du);  $u \le t$  and then repairman remains busy in the repair of epoch t starting from state  $S_0$  at epoch u. The probability of this contingency is –

$$\int_{0}^{1} q_{20}(u) du B'_{4}(t-u) = q_{20}(t) \odot B_{0}(t)$$

(iii) System transits from state  $S_2$  to  $S_4$  during the time (u, u+du);  $u \le t$  and then starting from state  $S_4$  at epoch u, the repairman may be observed to be busy in the repair at epoch t. The probability of this contingency is

$$\int_{0}^{1} q_{24}(u) du B_{4}(t-u) = q_{24}(t) \odot B_{4}(t)$$

(iv) System transits from state  $S_2$  to  $S_3$  during the time (u, u+du); u  $\leq$  t and then starting from state  $S_3$  at epoch u, the repairman may be observed to be busy in the repair at epoch t. The probability of this contingency is

$$\int_{0} q_{23}(u) du B_{3}(t-u) = q_{23}(t) \odot B_{3}(t)$$
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Taking Laplace transform of relations (1-9) and solving the resulting set of the algebraic equation for  $B_0^*(s)$ , we get

$$\begin{split} \mathbf{B}_{0}^{*}(\mathbf{s}) &= \frac{\mathbf{N}_{3}(\mathbf{s})}{\mathbf{D}_{2}(\mathbf{s})}. \end{split} \tag{10} \\ \mathbf{N}_{3}(\mathbf{s}) &= \left(1 - \mathbf{q}_{24}^{*}\mathbf{q}_{41}^{*}\mathbf{q}_{14}^{*}\mathbf{q}_{57}^{*}\right)\mathbf{q}_{35}^{*}\mathbf{W}_{3}^{*} + \left(\mathbf{q}_{01}^{*} + \mathbf{q}_{02}^{*}\mathbf{q}_{23}^{*}\mathbf{q}_{58}^{*}\right)\left(\mathbf{q}_{14}^{*}\mathbf{W}_{4}^{*} + \mathbf{q}_{18}^{*}\mathbf{q}_{63}^{*}\right) \\ &+ \left(\mathbf{q}_{02}^{*} + \mathbf{q}_{14}^{*}\mathbf{q}_{45}^{*}\right)\left(\mathbf{q}_{25}^{*}\mathbf{W}_{5}^{*} + \mathbf{q}_{24}^{*}\mathbf{q}_{75}^{*}\mathbf{W}_{3}^{*} + \mathbf{q}_{80}^{*}\mathbf{q}_{75}^{*}\right). \end{split}$$

In the long run, the expected fraction of the time for which the repairman is busy in the repair of the system, is given by

$$B_0 = \lim_{t \to \infty} B_0(t) = \lim_{s \to 0} s B_0^*(s)$$
$$= \frac{N_3(0)}{D_0(0)}$$

where

$$\begin{split} N_3(0) = & \left(1 - p_{24} p_{41} p_{14} p_{57}\right) p_{35} \mu_3 + \left(p_{01} + p_{02} p_{23} p_{58}\right) \left(p_{14} \mu_4 + p_{18}\right) \\ & + \left(p_{02} + p_{14} \mu_5\right) \left(p_{25} \mu_5 + p_{24} p_{75} \mu_3 + p_{75}\right). \end{split}$$

#### Conclusion

This paper describes an improvement over the Gupta, R, Goel, C .K. and Tomar, (2010) Analysis of a two unit standby system with correlated failure and repair and random appearance and disappearance of repairman. Using regenerative point technique reliability analysis, availability analysis, busy period analysis which shows that the proposed model is better than Gupta, R, Goel, C .K. and Tomar, (2010)because we investigate the probabilistic analysis of a two-main unit and four subunit system. On failure of operating unit, a standby unit is in working mode. The system remains operative if one main unit and two subunit are in working mode.

# References

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